

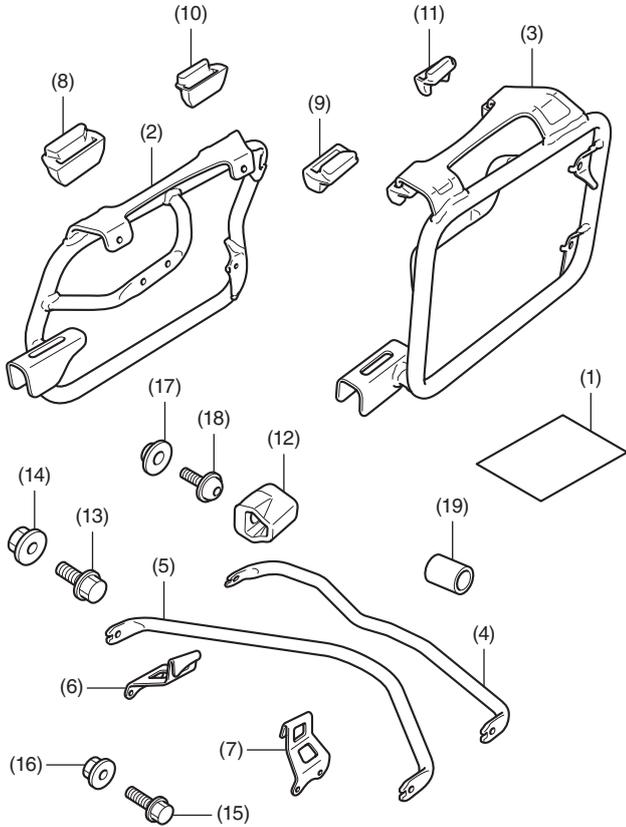


INSTALLATION INSTRUCTIONS

Accessory	Application	Publication No.
PANNIER STAY P/N 08L83-MKK-D00	CRF1000A/A2/D/D2	MII
		Issue Date February 2018

Honda Dealer: Please give a copy of these instructions to your customer.

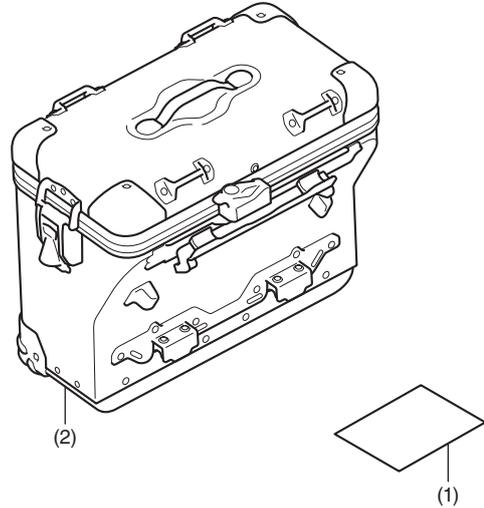
PARTS LIST



No.	Description	Qty
(1)	URL paper	1
(2)	Right pannier stay	1
(3)	Left pannier stay	1
(4)	Upper cross pipe	1
(5)	Lower cross pipe	1
(6)	Right stay	1
(7)	Left stay	1
(8)	Right front attachment	1
(9)	Left front attachment	1
(10)	Right rear attachment	1
(11)	Left rear attachment	1
(12)	Rubber	2
(13)	8 mm SH flange bolt	4
(14)	8 mm flange nut	4
(15)	6 mm SH flange bolt	4
(16)	6 mm flange nut	4
(17)	Collar	2
(18)	5 mm socket bolt	2
(19)	Tube	1

RIGHT PANNIER CASE

Sold separately

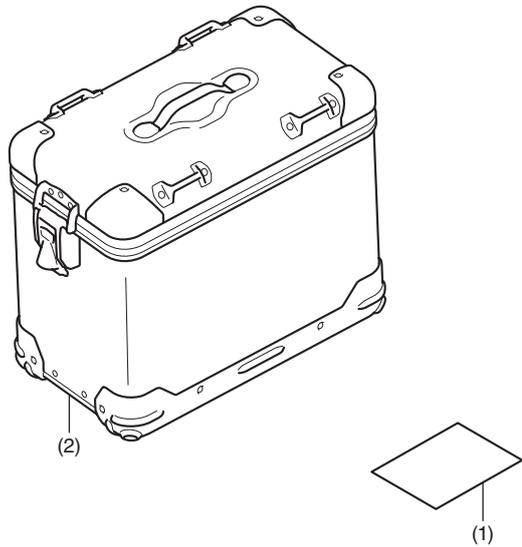


For the installation, refer to the Installation Instructions.

No.	Description	Qty
(1)	URL paper	1
(2)	Right pannier case	1

LEFT PANNIER CASE

Sold separately



For the installation, refer to the Installation Instructions.

No.	Description	Qty
(1)	URL paper	1
(2)	Left pannier case	1

TOOLS AND SUPPLY REQUIRED

Socket (10 and 12 mm)
 Ratchet
 Box-end wrench (10 and 12 mm)
 Hex wrench (3 mm)
 Shop towel
 Torque wrench

TORQUE CHART

Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

Item	N-m	kgf-m	lbf-ft
5 mm socket bolt	5.2	0.5	3.8
6 mm flange nut	12	1.2	9
8 mm flange nut	27	2.8	20

MAXIMUM LOADING CAPACITY

- The weight of the cargo must not exceed the following maximum loading capacity:

Maximum Loading Capacity	
Right pannier case	10.0 kg (22.0 lb)
Left pannier case	10.0 kg (22.0 lb)

INSTALLATION

⚠ CAUTION

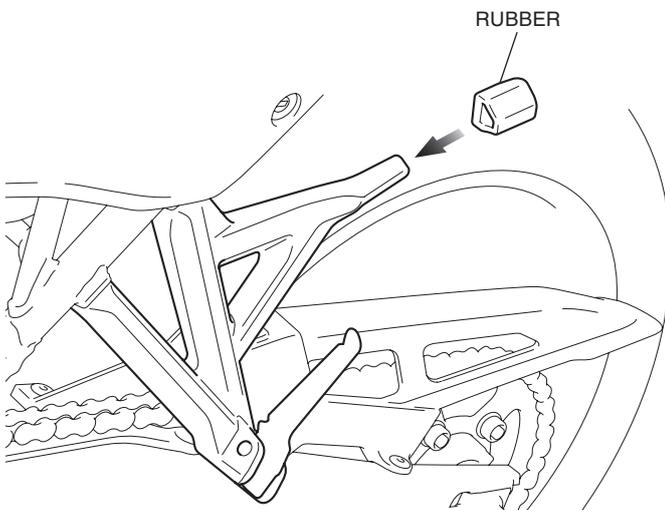
- To prevent burns, allow the engine, exhaust system, radiator, etc., to cool before installing the accessory.

NOTE:

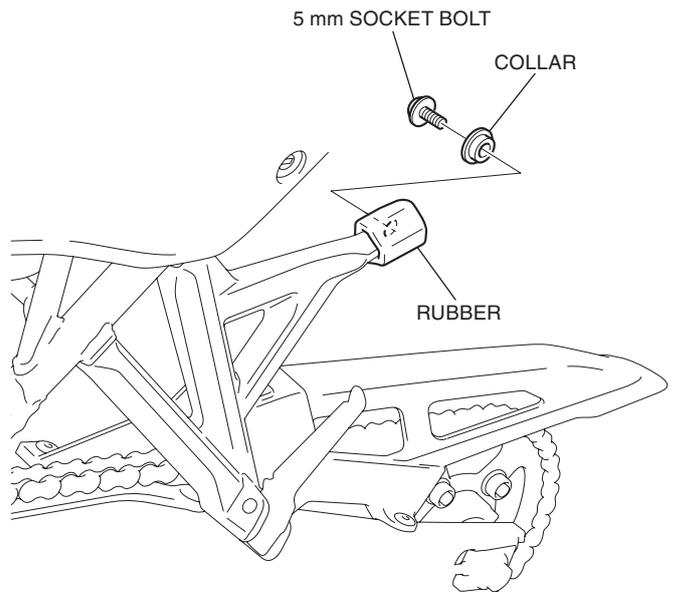
- Although the illustration is of CRF1000D2, use the same procedures for other models.

1. Insert the rubber as shown.

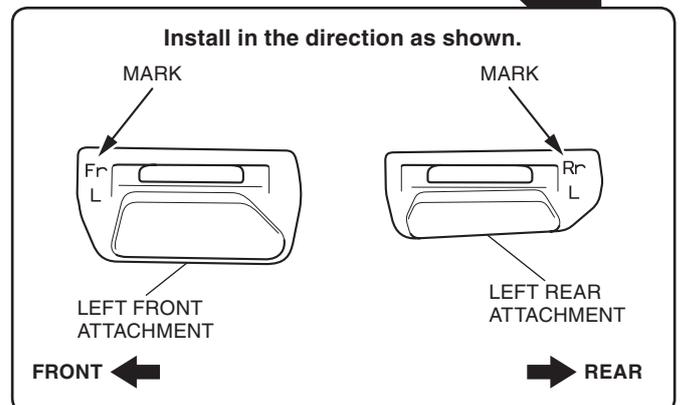
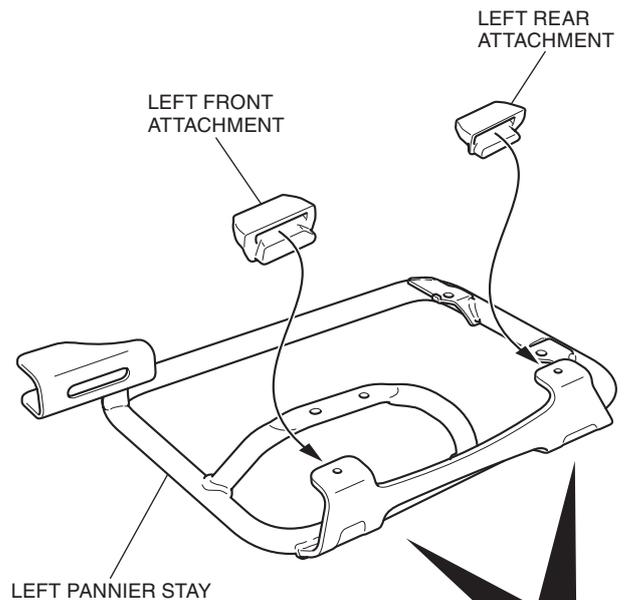
<Left side>



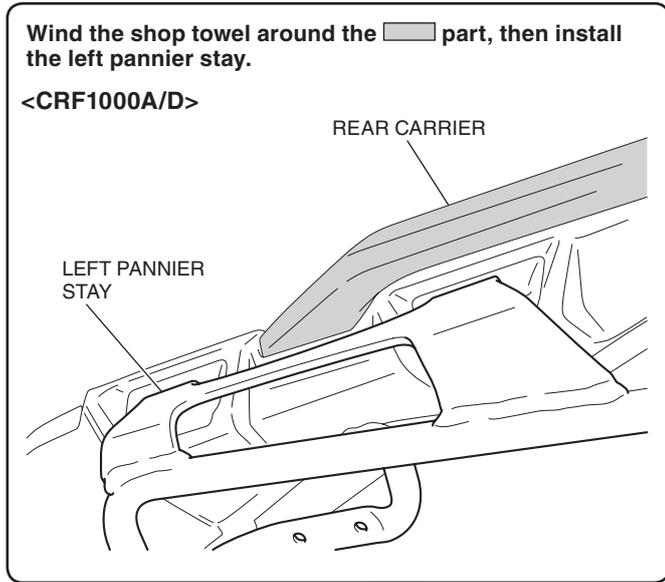
2. Install the 5 mm socket bolt and collar as shown.



3. Install the right side rubber in the same manner as the left side.
4. Install the left front attachment and left rear attachment as shown.

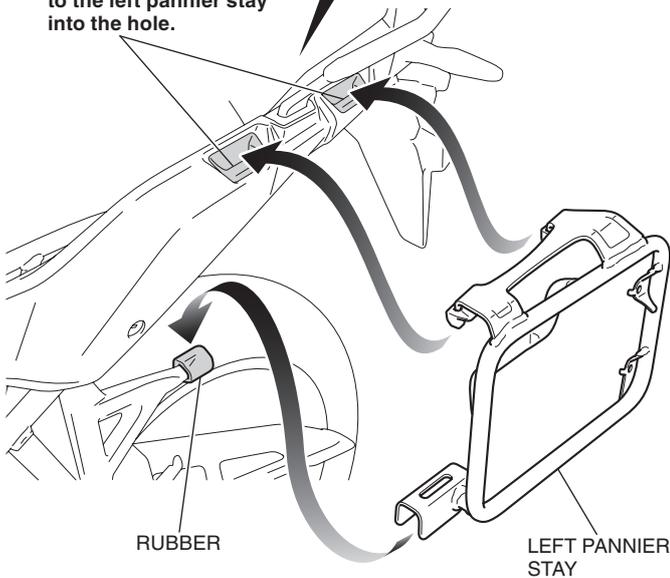


- Install the left pannier stay as shown.
 - First engage at the rubber and then install at the two holes.



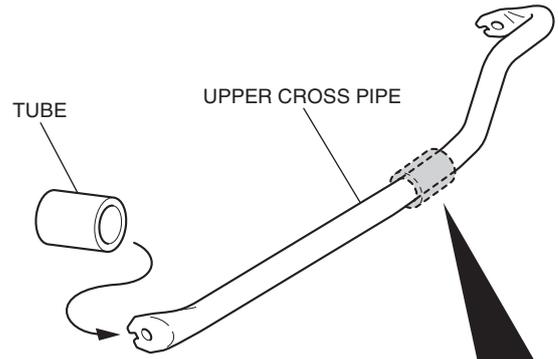
<Left side>

HOLE
Insert the left front and rear attachment to the left pannier stay into the hole.

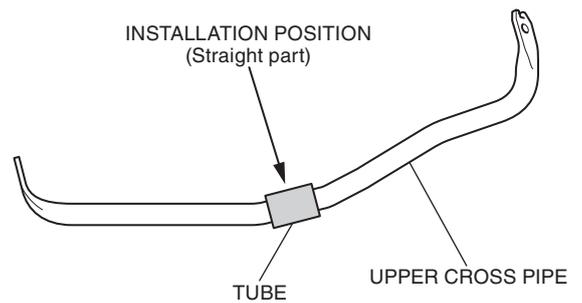


- Install the right pannier stay in the same manner as the left side.

- Install the tube as shown.

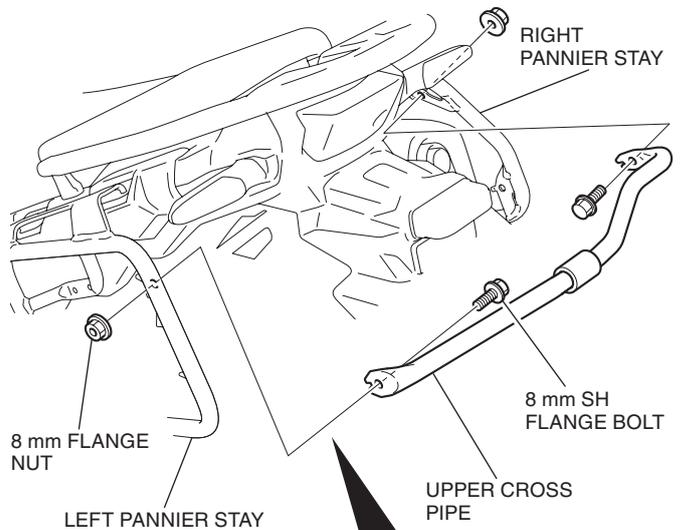


Install at the indicated position.

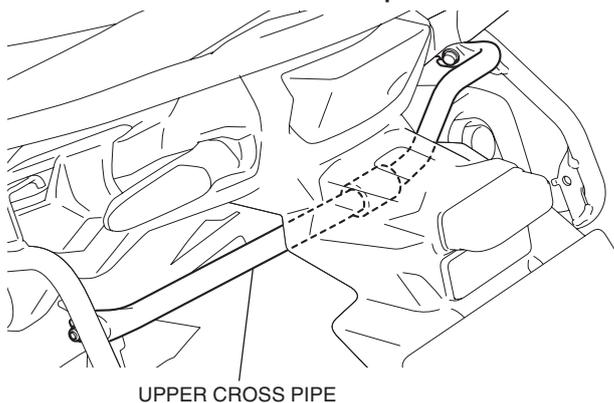


- Loosely install the upper cross pipe as shown.

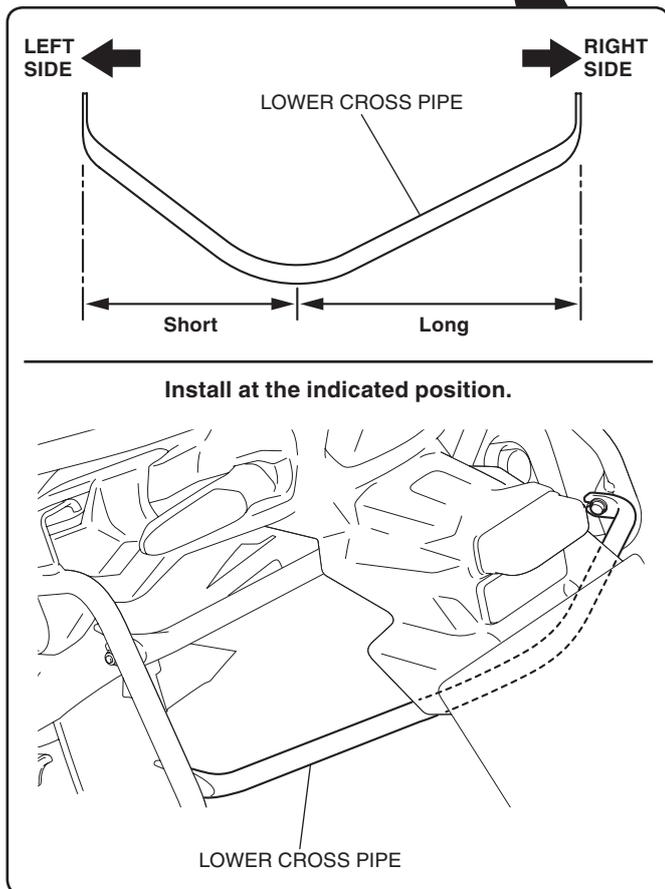
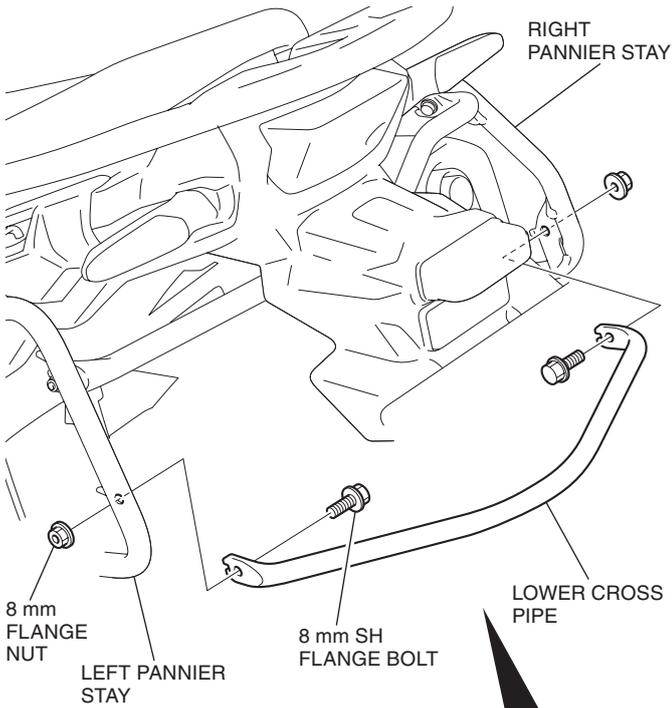
<Rear side>



Install at the indicated position.



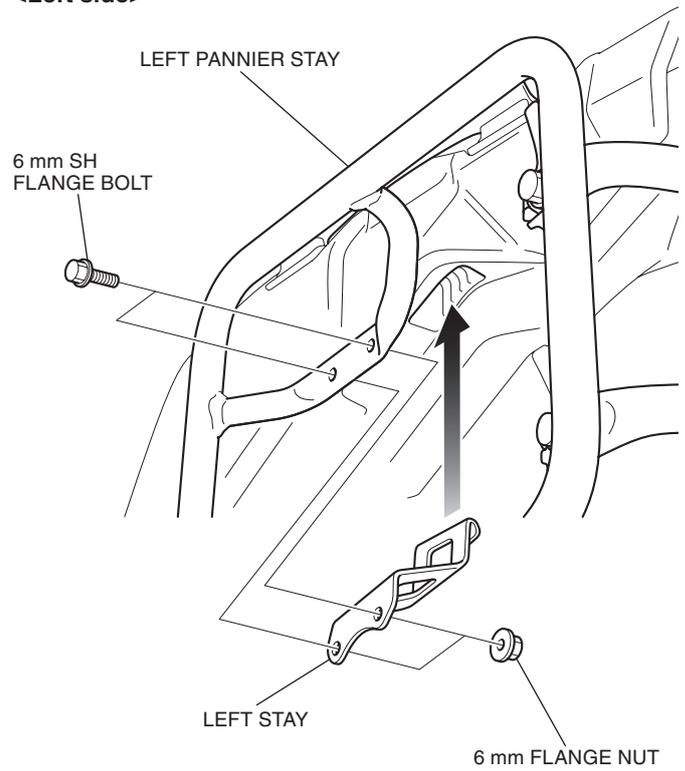
9. Loosely install the lower cross pipe as shown.



10. Loosely install the Left stay as shown.

- Repeat on the right side.

<Left side>



11. Tighten all loosely installed hardware to the specification.
12. Refer to the Genuine Accessory user's Guide that comes together with the pannier case, and install the pannier case according to the instruction.